

## Aluminum Full View Section Half Hinge Installation Insert

Installing the AFV Half Hinges Stack the Aluminum Full View section onto the door section and secure. Secure the lower end hinges, and center hinges as illustrated in your installation manual. Stack the next door section onto the AFV section and install the end hinges as illustrated in you instruction manual. Secure the center hinges as illustrated below. Half center hinges are secured with self-drilling/tapping screws on the upper hinge leaf and 1/4-20 bolts and nuts on the lower hinge leaf.

