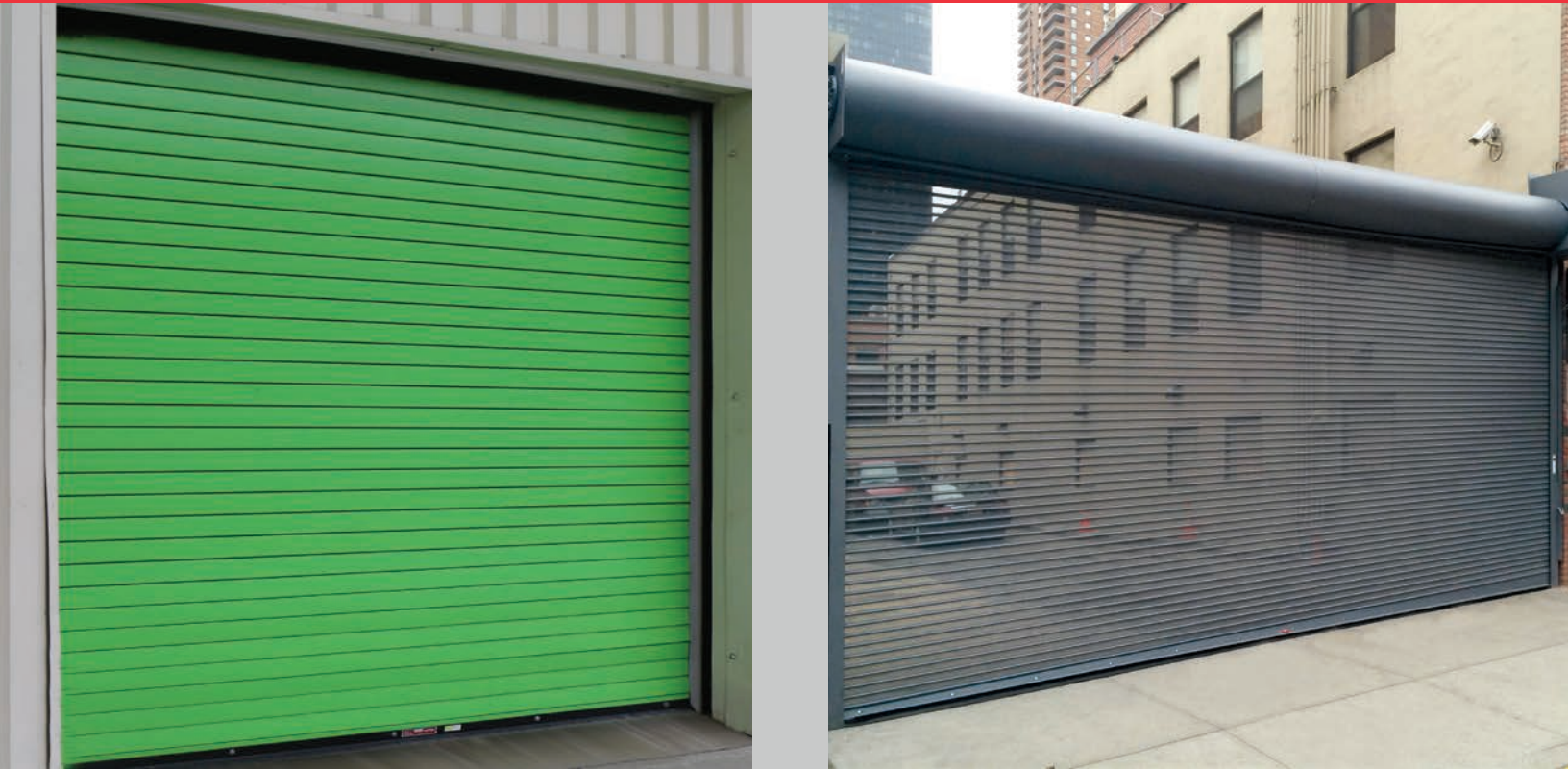


POWDERGUARD® FINISH

FLEXIBLE FINISHES FOR ENDURING PERFORMANCE



ENGINEERED FOR ENDURING PERFORMANCE

In order to maximize the life cycle of your door system, it is important to protect it from corrosion caused by harsh environmental conditions. Our PowderGuard® Finish offering is designed to provide enduring performance.

- **Color flexibility** – a full spectrum of approximately 200 RAL powder coat colors. Additional custom matching options available
- **Full door system protection** – PowderGuard® finishes are available on guides, bottom bars, head plates, hood, and curtain (slats)
- **Four different levels of protection** – from PowderGuard® Premium to PowderGuard® Max we offer options to meet the demands of any application
- **PowderGuard® Zinc finish base coat option** – Zinc enriched base coat offers excellent protection against corrosive environments and outperforms both hot dipped and cold galvanized steel against red and white rust
- **PowderGuard® Max finish option** – available for ultimate protection, four times harder than PowderGuard® Premium



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Four options to meet your needs

1. PowderGuard® Premium Finish – Polyester powder coat available in approximately 200 RAL colors; custom color match upgrade to architects specs also available. Ideal for wide array of interior and exterior applications to match facility aesthetics.



2. PowderGuard® Textured Finish – Textured powder coat provides a thicker, more scratch resistant coat for added product protection. Hides dirt and debris. Ideal for industrial environments. (Previously known as Weathered Finish.) Available in choice of colors below.



Actual colors may vary from brochure due to fluctuation in the printing process. Always request a color sample from your Overhead Door™ Distributor for accurate color matching.

3. PowderGuard® Zinc Finish – Zinc enriched base coat provides excellent corrosion protection that outperforms both hot dipped and cold galvanized steel. Provides rust resistance, ideal for damp and/or outdoor environments. This finish is available on guides, headplates and bottom bar only. May be applied as base coat, with top coat of PowderGuard® Premium Finish or PowderGuard® Textured Finish to further enhance powder coat performance.

Lab test results: Extensive performance testing of over 2000 hours was conducted in accordance to ASTM B117, ASTM D610, ASTM D714 & ASTM D1654.	1000 hours			
	2000 hours			
		Hot Dipped Galvanized	Cold Galvanized	Zinc Rich

4. PowderGuard® Max Finish – This powder coat formula is four times harder than our PowderGuard® Premium powder coat providing enhanced strength and durability to the finish and performs well in high-cycle applications. Finish also provides easy to clean surface. Available in White, Tan and Gray or select color from approximately 200 RAL powder coat colors; custom color match upgrade also available. (Previously known as Anti-Graffiti Formula.)

Product comparison chart

Performance	Finish name	Complete door warranty*	Ideal applications
Standard	PowderGuard® Premium	2 years	Wide array of interior and exterior applications to match facility aesthetics. Applied to: curtain, guides, bottom bar, headplates.
Good	PowderGuard® Textured	3 years	Hides dirt and debris; great for industrial environments. Applied to: curtain, guides, bottom bar, headplates.
Better	PowderGuard® Zinc base coat + top coat selection from: PowderGuard® Premium or PowderGuard® Textured	4 years	Provides corrosion protection, ideal for damp, outdoor, coastal environments. Applied to: – PowderGuard® Zinc Base Coat: guides, bottom bar, headplates – PowderGuard® Premium or PowderGuard® Textured: curtain and top coat for guides, bottom bar, headplates.
Best	PowderGuard® Max	5 years	Four times harder than Premium finish provides enhanced strength and durability. Ideal for high-cycle applications. Applied to: curtain, bottom bar, headplates.

*Covered components against blistering, flaking or peeling of the applicable finish. Covered components for the Premium, Max or Textured Finish options shall mean: metal guides, bottom bars, head plates, and curtain slats of the product. Covered components for the Zinc Finish option include guides, head plates and bottom bar, the curtain slats must be finished with PowderGuard® Premium or PowderGuard® Texture finish. See PowderGuard® warranty.



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